

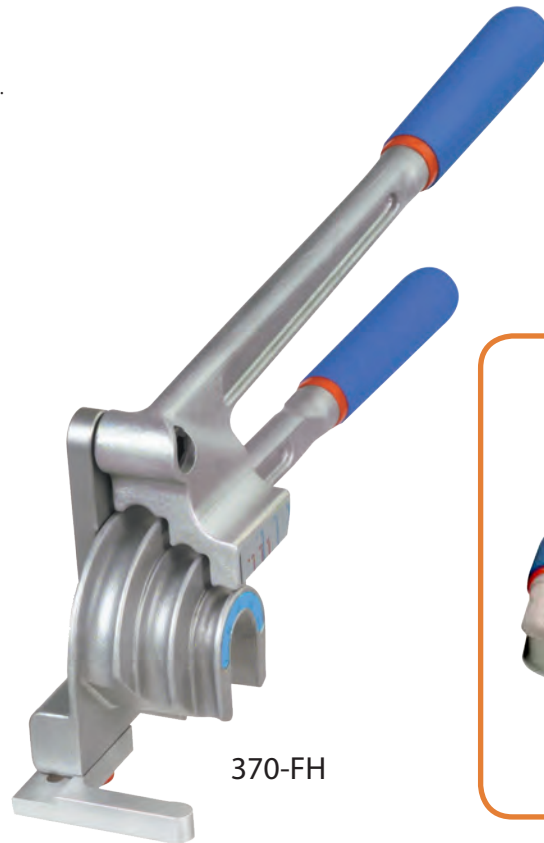
TRIPLE HEAD LEVER TYPE

370-FH TRIPLE HEAD 180° TUBE BENDER

- Bends 1/4", 3/8" and 1/2" tubing.
- Makes smooth, tight-radius 180° bends.
- Calibrated markings - for making accurate left-hand, right-hand and offset bends.
- Adjustable hook.
- Optimum bending radius for each size of tubing.
- Cushion grips - for extreme comfort.
- Made of lightweight die-cast aluminum.

Bend 3 of the most popular sizes of soft copper, aluminum and thin wall steel tubing with one rugged, precise tool!

TUBE O.D (in.)	RADIUS TO CENTER OF TUBE (in.)
1/4	11/16
3/8	1-1/8
1/2	1-1/2



370-FH



IMP™ TRIPLE HEAD BENDERS

For soft copper, aluminum and thin wall steel tubing.

For 3/16", 1/4", 5/16", 3/8" O.D. tubing.

Makes up to 90° bends.

Calibrated markings for making accurate left-hand, right-hand and offset bends.

Ninety degree start requires less effort – making bending fast and easy.

Designed for soft copper, aluminum and steel.

- 368-FH For 3/16", 1/4", 5/16" and 3/8" (6 mm and 8 mm) O.D. tubing.



368-FH

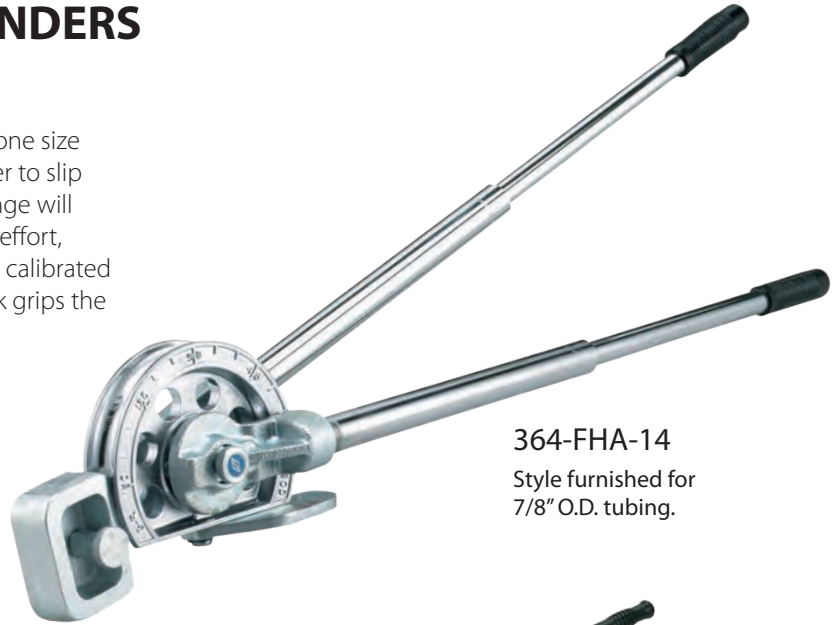
LEVER TYPE

364-FHA LEVER TYPE TUBE BENDERS

For 5/8" to 7/8" O.D. tubing.

Each of the tools listed below is specially designed to bend one size of tubing. This range features an open-side, enabling the user to slip them over the tube at any point. Each of the tools in the range will make smooth, tight radius bends up to 180° with minimum effort, with no scoring or flattening of the tubing. They also feature calibrated measurements to enable accurate bends, whilst a wide hook grips the tubing securely.

364-FHA-14
Features telescopic handles for increased leverage.



364-FHA-14
Style furnished for 7/8" O.D. tubing.

CATALOG NUMBER	TUBE O.D. (in.)	RADIUS TO CENTER OF TUBE (in.)	WEIGHT EACH (lbs.)
364-FHA-10*	5/8	2-1/4	5.5
364-FHA-12*	3/4	3	7.0
364-FHA-14*	7/8	3	10.5



364-FHA-10
Style furnished for 5/8" O.D. tubing.

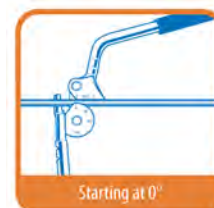
Each tool bends only one size.
Conforms to Federal Specification GGG-B-191a Type III, Class 2.
*For bending annealed copper and aluminum tubing only.

364-FHB LEVER TYPE TUBE BENDER

For 1/2" O.D. tubing.

The patented 364-FHB series has a swivel handle that can be repositioned midway through a bend when both handles begin to meet. This simple feature allows for the easy fabrication of bends up to 180° with reduced effort, better control and without the crossing of handles, typical of most other lever type benders.

CATALOG NUMBER	TUBE O.D. (in.)	RADIUS TO CENTER OF TUBE (in.)	WEIGHT EACH (lbs.)
364-FHB-08	1/2	1-1/2	3.5

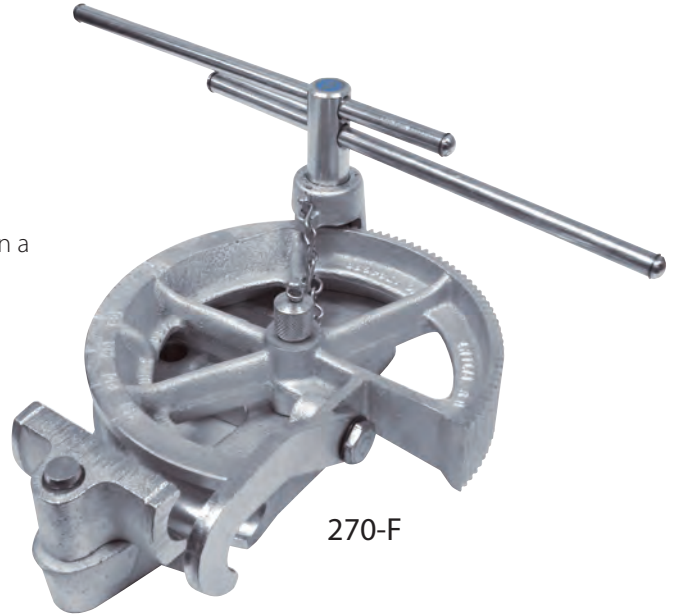


GEAR TYPE

270-F GEAR TYPE TUBE BENDER

For 3/8" to 1-1/8" O.D. tubing.

Spur-gear type tube bender with a 10-to-1 ratio for easy bending of all tempered tubing. Floating shoe aligns the tube perfectly on the calibrated forming wheel. The pin on the wheel speeds up repositioning for bends over 90°. Can be used hand held, clamped in a vise or bolted to bench.



270-F

271-F

Pipe vise extension (fits all 270-F Benders). For use when clamping bender in pipe vise. Wt. 1.75 lbs.

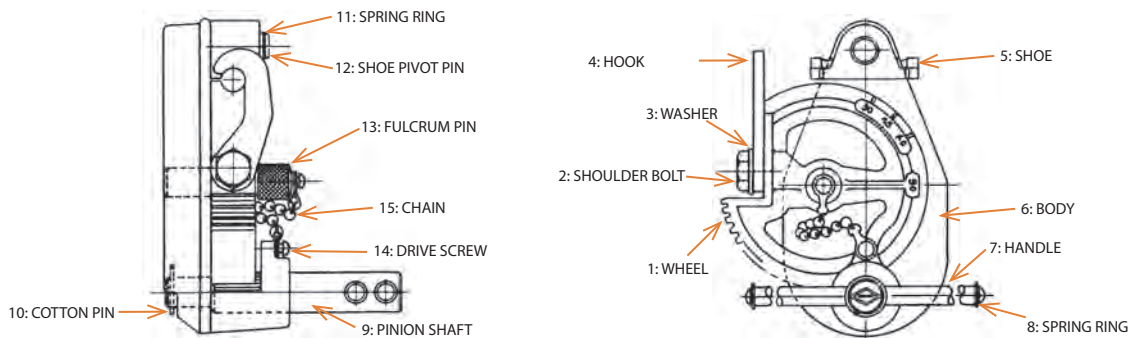


CATALOG NUMBER	TUBE O.D. (in.)	RADIUS FROM CTR. TO CENTER OF TUBE (in.)	MIN. RETURN FROM CENTER TO CENTER OF TUBE (in.)	WEIGHT EACH (lbs.)	WALL THICKNESS (in.)
270-F-06	3/8	1-3/4	4-1/2	3	.030 to .060
270-F-08	1/2	2-1/2	6	4.75	.035 to .065
270-F-10	5/8	3	7-1/2	8.5	.040 to .072
270-F-12	3/4	4	9-1/2	15	.042 to .083
270-F-14	7/8	4	9-1/2	14.75	.045 to .083
270-F-16	1	4	9-1/2	14.75	.065 to .095
270-F-18	1-1/8	4	9-1/2	14.75	.065 to .095

Each tool bends only one size.

REPLACEMENT PARTS

For Imperial 270-F Gear Type Tube Benders



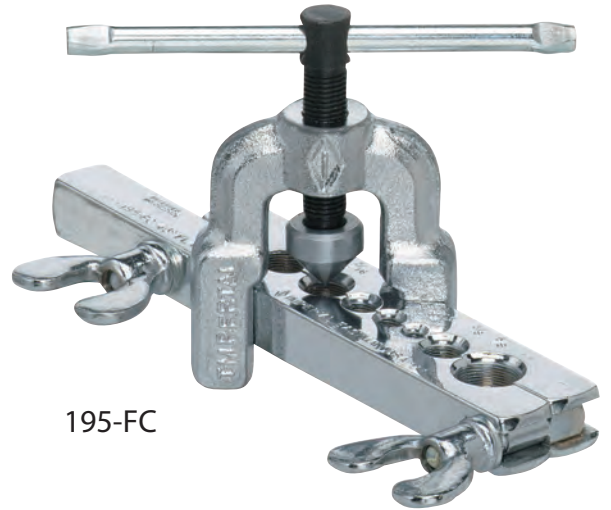
CATALOG NUMBER	size (in.)	1 part no.	2 part no.	3 part no.	4 part no.	5 part no.	6 part no.	7 part no.	8 part no.	9 part no.	10 part no.	11 part no.	12 part no.	13 part no.	14 part no.	15 part no.
270-F-06	3/8	S62244	S62245	S62246	S62247	S62250	S62251	S62252	S62253	S62254	S62255	S62257	S62258	S62838	S62836	S62839
270-F-08	1/2	S62261	S62264	S62246	S62263	S62262	S62260	S62269	S62253	S62268	S62255	S62266	S62265	S62840	S62836	S62839
270-F-10	5/8	S62275	S62280	S62279	S62278	S62277	S62276	S62284	S62285	S62283	S62255	S62281	S62282	S62841	S62836	S62842
270-F-12	3/4	S62305	S62294	S62298	S62307	S62306	S62288	S62292	S62297	S62291	S62255	S62296	S62295	S62835	S62836	S62837
270-F-14	7/8	S62302	S62294	S62298	S62304	S62303	S62288	S62292	S62297	S62291	S62255	S62296	S62295	S62835	S62836	S62837
270-F-16	1	S62299	S62294	S62298	S62301	S62300	S62288	S62292	S62297	S62291	S62255	S62296	S62295	S62835	S62836	S62837
270-F-18	1-1/8	S62287	S62294	S62298	S62290	S62289	S62288	S62292	S62297	S62291	S62255	S62296	S62295	S62835	S62869	S62837

45° FLARING TOOLS

45° FLARING TOOLS

For 3/16", 1/4", 5/16", 3/8", 7/16", 1/2" and 5/8" O.D. tubing.

195-FC Designed to flare 7 sizes of tubing. Features a rugged forged steel slip-on yoke and hardened flaring bar. The positive clamping action of the bars prevents tube slippage. The flaring tool also incorporates a self-centering yoke with swivel-type, hardened steel, flaring cone which forms better flares with less effort. The design of the yoke enables flaring where there is little space between the nut and tube end. Satin finish nickel-chrome plated. Wt. 2.0 lbs.



195-FC

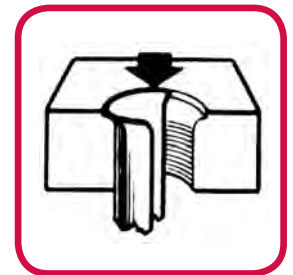
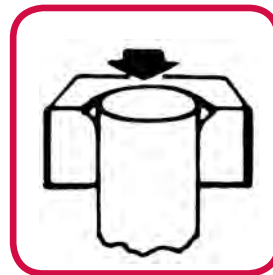
Outside Tube Diameter (in.)	3/16	1/4	5/16	3/8	7/16	1/2	5/8
Wall Thickness (in.)	.028	.035	.035	.035	.035	.035	.035

45° LARGE SIZE FLARING TOOLS

Designed to flare larger tube sizes. Features a quick slip-on yoke with hard chrome-finished, swivel flaring cone which forms better flares with less effort. Whilst the positive clamping action of the flaring bar eliminates tube movement. Nickel chrome finish.

Conforms to Federal Specification GGG-F-451a Type 1, Class 2, Style A.

375-FS For sizes 1/8", 3/16", 1/4", 5/16", 3/8", 7/16", 1/2", 5/8" and 3/4" O.D. tubing. Wt. 3.75 lbs.



Outside Tube Diameter (in.)	1/8	3/16	1/4	5/16	3/8	7/16	1/2	5/8	3/4
Wall Thickness (in.)	.025	.028	.035	.035	.035	.035	.035	.049	.049

45° FLARING TOOLS

45° ROL-AIR FLARING TOOL

Flares and burnishes 3/16", 1/4", 5/16", 3/8", 1/2" and 5/8" O.D. tubing.

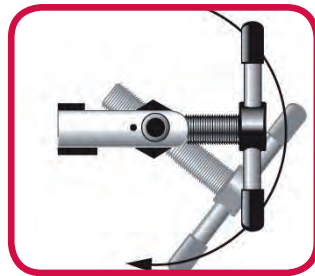
500-FC The 500-FC features a faceted, hardened steel, chrome-finished cone which rolls out perfect 45° flares above the die block. The cone automatically burnishes the flare face, reducing the need for deburring. The 500-FC maintains the original wall thickness at the base of the flare. The slip-on yoke permits it to be used in tight quarters, where there is little space between the nut and tube end. Whilst a large handle, gives better leverage, and precision threads on the feed screw make flaring effortless. Satin chrome and black finish. Wt. 1.5 lbs.



500-FC



The flares are rolled out above the die bar by a super-smooth faceted cone. Resulting in stronger flares.



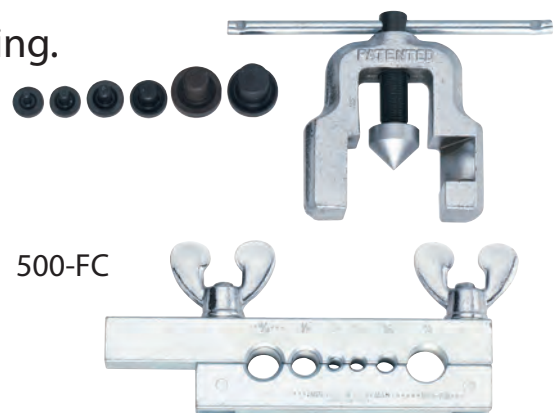
PATENTED Unique mechanism for the quick engagement and release of the die block

Outside Tube Diameter (in.)	3/16	1/4	5/16	3/8	1/2	5/8
Wall Thickness (in.)	.028	.035	.035	.035	.035	.035

45° DOUBLE FLARING TOOL

For 1/4", 5/16", 3/8", 1/2", 5/8" and 3/4" O.D. tubing.

195-FB Designed for use on automotive air-conditioning. Makes double flares in soft copper or aluminum tubing (wall thicknesses up to .035"). Easy to operate, ball bearing swivel-type, with a hard chrome-finished flaring cone. Quick slip-on yoke. Flaring bar offers a positive grip of the tubing. The 195-FB is also able to make single flares. Includes a metal case. Wt. 5.5 lbs.



500-FC



- (1) Screw down the flaring cone with the proper size adapter in the tube. Retract the cone, remove the adapter, complete the flare.
- (2) The ball bearing in the flaring cone minimizes friction and makes the operation easier.

37° FLARING TOOLS

37° FLARING TOOL

For 6mm, 8mm, 10mm, 12mm, 15mm and 16mm O.D. tubing.

507-FBM The 507-FBM features a faceted, hardened steel, chrome-finished cone which rolls out perfect 37° flares above the die block. The cone automatically burnishes the flare face, reducing the need for deburring. The 507-FBM maintains the original wall thickness at the base of the flare. The slip-on yoke permits it to be used in tight quarters, where there is little space between the nut and tube end. Whilst a large handle, gives better leverage, and precision threads on the feed screw make flaring effortless. Satin chrome and black finish. Wt. 1.75 lbs.



507-FBM



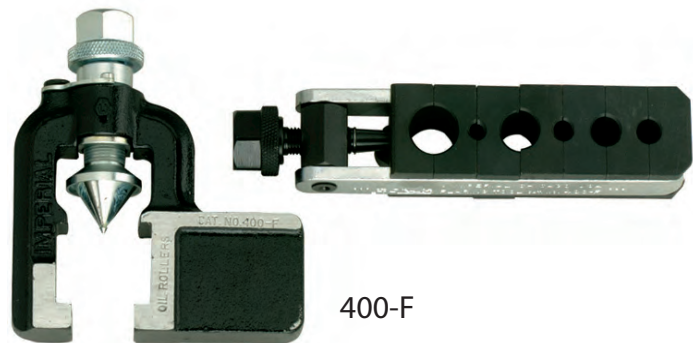
The flares are rolled out above the die bar by a super-smooth faceted cone. Resulting in stronger flares.

Outside Tube Diameter (mm)	6	8	10	12	15	16
Wall Thickness (mm)	1	1	1	1	1	1

37° ROL-AIR™ FLARING TOOL

For 3/16", 1/4", 5/16", 3/8", 1/2" and 5/8" O.D. tubing.

400-F The 400-F forms 37° flares in steel, stainless steel, titanium and other metal tubing. A positive stop gauge on the 400-F assures the correct size of flare. Whilst a special burnishing action polishes the flare face, reducing the need for deburring. Three rollers in the flaring cone, roll out a 37° flare above the die block. The roller action cuts the effort required; maintains the original wall thickness and eliminates the stress concentration. The 400-F also features an extension on the yoke, enabling it to be clamped in a vise. Satin chrome and black finish. Supplied in a sturdy tool case. Wt. 2.5 lbs.



400-F

Outside Tube Diameter (in.)	3/16	1/4	5/16	3/8	1/2	5/8
Wall Thickness (in.)	.035	.049	.049	.065	.065	.065

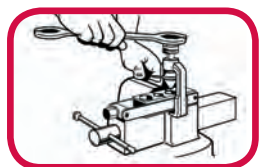
FLARING & SWAGING TOOLS

LARGE SIZE 37° ROL-AIR™ FLARING TOOL

For 3/4", 7/8", 1" and 1-1/4" O.D. tubing.

Three rollers in the flaring cone, roll out a 37° flare above the die block. Designed to flare soft steel, copper, aluminum and fully annealed stainless steel tubing. The roller action cuts the effort required; maintains the original wall thickness and eliminates the stress concentration. A feed release and burnishing action enables the cone to spin, polishing the flare, without applying any additional downward pressure. The 537-F also features an extension on the yoke, enabling it to be clamped in a vise. The heat treated dies will clamp tubing without marking it. Satin chrome and black finish. Supplied in a tool case.

537-F Flares and burnishes 3/4", 7/8", 1" and 1-1/4" O.D. tubing. Wt. 13.0 lbs.



Vise clamp extension.



Flares rolled out above the die bar.



Feed release and burnishing mechanism.



537-F

Outside Tube Diameter (in.)	3/4	7/8	1	1-1/4
Wall Thickness (in.)	.065	.065	.065	0.83

FLARING (45°) & SWAGING TOOL

For 1/8" to 3/4" and 4 mm to 22 mm O.D. tubing.

The 275-FS is a versatile tool which flares and swages. Converting between the two is quick and easy with its interchangeable, hardened steel chrome finished, swivel-type swaging adapters and flaring cone. Two bars are included, covering 9 pipe sizes in total. Due to its compact size, it is ideal for use in close quarters. The 275-FS is also self centering and features a slip-on forged steel yoke. Supplied in a tool case. Wt. 3.5 lbs.

Flares 1/8", 3/16", 1/4", 5/16", 3/8", 7/16", 1/2", 5/8" and 3/4" O.D.

Includes 5 swage adapters that swage 7 tube sizes 3/16", 1/4", 5/16", 3/8", 1/2", 5/8", 3/4" O.D.

Replacement parts: 278-FS-03X04X06 Adapter 3/16", 1/4", 3/8".
 278-FS-05 Adapter 5/16".
 278-FS-08 Adapter 1/2".
 278-FS-10 Adapter 5/8".
 278-FS-12 Adapter 3/4".
 S38600 Flaring Cone.



275-FS

Outside Tube Diameter (in.)	1/8	3/16	1/4	5/16	3/8	7/16	1/2	5/8	3/4
Wall Thickness (in.)	.020	.028	.035	.035	.035	.035	.035	.035	.035

SWAGING TOOLS

PUNCH TYPE SWAGING TOOLS

Imperial swaging tools enables engineers to make tubing connections without fittings. The swaging tool allows the engineer to enlarge the end of the tube, allowing another tube of original O.D. size to be inserted. The two can then be brazed together, creating the connection.

193-S Vinyl case contains 4 swaging punches 1/4", 3/8", 1/2" and 5/8" O.D. tubing. Wt. 1.0 lbs.

INDIVIDUAL SWAGING TOOLS

CATALOG NUMBER	TUBE O.D. (in.)	WALL THICKNESS (in.)	WEIGHT (lbs)
92-S-03	3/16	.028	.20
93-S-04	1/4	.035	.20
93-S-05	5/16	.035	.25
93-S-06	3/8	.035	.25
93-S-08	1/2	.035	.50
93-S-10	5/8	.035	.50
93-S-12	3/4	.035	.75
93-S-14	7/8	0.045	1.0



193-S

TESTING AND SERVICE TOOLS

PINCH-OFF TOOL

For 1/4" to 1/2" O.D. tubing.

Temporarily closes soft copper, aluminum or steel tubing so no liquid or gas passes the sealed part. Lets you disconnect the line whilst making repairs without the loss of liquid or gas. Features forming holes for 1/4", 3/8" and 1/2" O.D. tubing, allowing the flow to be restored after the repair has been made.

105-FF Pinch-Off Tool for 1/4", 5/16", 3/8" and 1/2" O.D. tubing. Wt. .75 lbs.



105-FF

WRENCHES

For Refrigeration and Air Conditioning Service.

127-C Compressor access valve wrench. Chrome plated. Has 1/4", 3/8", 3/16" and 5/16" square drive ratchets and is specially designed for use on compressors with access valves in hard to reach places. Each of the ratchets are reversible.



127-C

127-CO The 127-CO is the same as the 127-C, except it features a unique a 25° offset which makes it easier to use in hard to reach places.



127-CO

124-C Combination wrench with the four sizes most needed for servicing air-conditioning and refrigerator equipment:

- 9/16" hex for dust caps on access valves and oil check plugs on compressors.
- 1/2" hex for compressor mounting bolts.
- 1/4" square for valve stem and service valves and old style compressor valves.
- 3/16" square for valve refrigerant charging tanks.

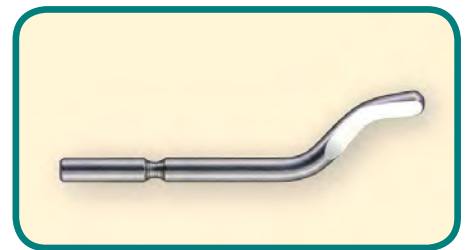
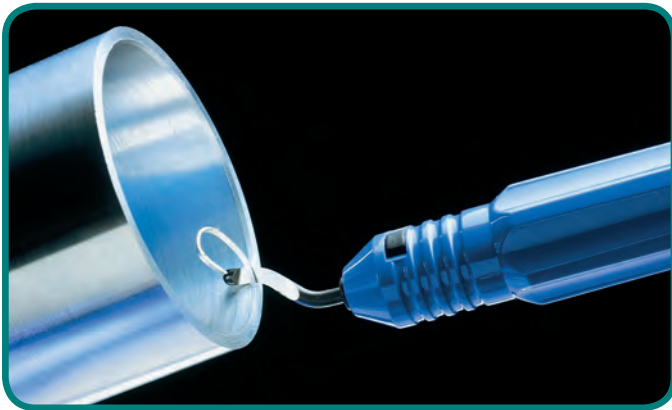


124-CO

TESTING AND SERVICE TOOLS

DEBURRING TOOL

210-F The rotary style blade is perfect for removing burrs from the inside edge of pipe. The large ergonomic handle makes the tool easy to use and reduces user fatigue. The 210-F features a handy internal storage cavity for up to two extra blades. It is ideal for use on copper, steel, aluminum, zinc, cast iron, brass and plastic tubing. Length 5-3/4". Wt. 1.5 oz.



S10001087 -Deburr Replacement Blade

INNER-OUTER REAMING AND DEBURRING TOOLS

For 3/16" to 1-1/2" O.D. tubing.

Reams both the inside and outside edges of tube with 3 hollow ground cutters. Tough die cast body. Deburrs both clockwise and counterclockwise. Fluted body is shaped to fit comfortably in the hand.

208-F Reamer for copper, aluminum and brass tubing. Hardened steel cutter blades. Blue finish. Wt. .63 lbs.

208-FSS Reamer for aircraft grade stainless steel tubing, hard or soft copper, aluminum, brass and steel tubing. Tungsten hardened tool steel cutter blades. Black finish. Wt. 63 lbs.



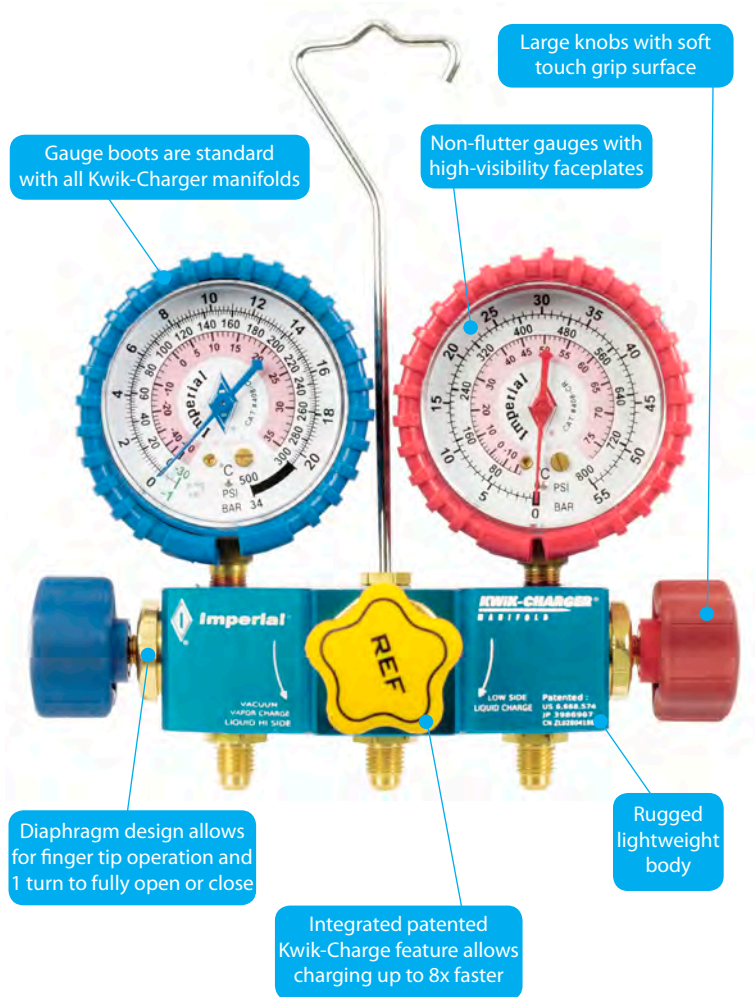
208-F

SERVICE MANIFOLD

700 SERIES KWIK-CHARGER™ MANIFOLD

Charging the system is even faster and easier with Imperial® manifolds with built-in Kwik-Charge™.

- Dual Action Valve - Operates as a conventional manifold, or with the Kwik-Charge valve engaged the manifold accepts liquid refrigerant from the cylinder and discharges into the low side of the system. Charging rate are up to eight times faster than with standard vapor charging.
- Safe - An internal metering element reduces the liquid flow to a level below the capacity of the compressor. Assuring a safe, fast charge without damaging the compressor.
- No pressure drop in the cylinder - No need to heat the refrigerant cylinder.
- Works with all Refrigerants - CFC, HFC, HCFC, Zeotropic and Azeotropic.
- Filters in all the manifold port fittings - To keep out particulate materials that may be present in the refrigerant during recovery or reclaim. The filters are easily serviceable.
- Deep Vacuum Valve Design - Proven diaphragm-type, soft seat valves require only fingertip pressure to close completely. One turn to full open/close.
- Precision Gauges & Protective Boots - Unique gauges provide superior resistance to shock, vibration & pulsation for accurate performance and extended gauge life.
- Ergonomic Handles - Durable, soft-touch non-slip surface, even with oily fingers.
- Swivel Hanger
- PSI & BAR

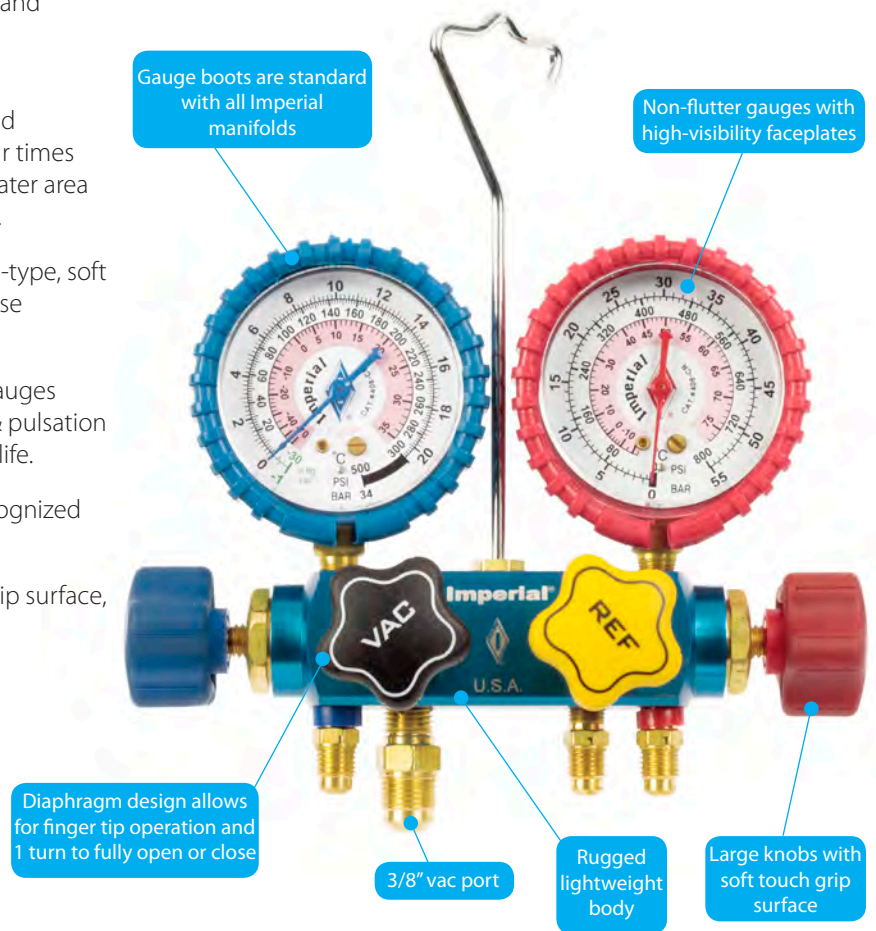


CATALOG NUMBER	REFRIGERANT	MANIFOLD PORT CONNECTIONS
740-CBC	R-404, R-407C, R-134a	1/4" SAE
745-CBC	R-410A	1/4" SAE

SERVICE MANIFOLD

600 SERIES 4-VALVE MANIFOLD

- 4-Valve Efficiency - Vacuum, low side, high side, and refrigerant lines are individually connected and controlled. No need to switch charging lines.
- 4Times Faster Evacuation - 3/8" vacuum port and oversize internal passages evacuate systems four times faster than ordinary manifolds. 3/8" port has greater area than combined inlets of high and low side lines.
- Deep Vacuum Valve Design - Proven diaphragm-type, soft seat valves require only fingertip pressure to close completely. One turn to full open/close.
- Precision Gauges & Protective Boots - Unique gauges provide superior resistance to shock, vibration & pulsation for accurate performance and extended gauge life.
- UL® Recognized - The 600 Series manifold is recognized by UL.
- Ergonomic Handles - Durable, soft-touch non-slip surface, even with oily fingers.
- Swivel Hanger
- PSI & BAR



CATALOG NUMBER	REFRIGERANT	MANIFOLD PORT CONNECTIONS
660-CB	R-404, R-407C, R-134a	1/4" SAE
640-CB	R-410A	1/4" & 3/8" SAE

KWIK-COUPLERS™

KWIK-COUPLER™ - SERVICE HOSE SHUT-OFF

Kwik-Couplers are intended for use with refrigeration and air-conditioning service hoses, enabling fast and simple connection to access fittings. A conventional threaded connection is converted to a push on connection, which is faster, easier and has positive sealing at all times. Valve cores are depressed automatically without any adjustments or loss of refrigerant. When disconnecting the hoses, the Kwik-Coupler connection will also not lose any refrigerant. The Kwik-Coupler also incorporates an automatic shut-off valve which will retain the refrigerant pressure in the disconnected hose.

FEATURES

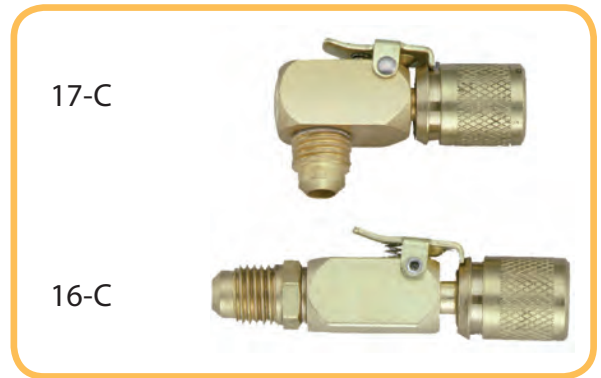
- The coupler halves can be separately connected to the access fitting and the hose end. Then the easy push on connection will automatically open or close the system.
- Eliminates hazardous discharge of refrigerant and oil from the system when disconnecting the hose.
- Kwik-Couplers simplify the operation of charging refrigerant systems.
- Due to their 'No Refrigerant Loss' operation, Kwik-Couplers will prevent finger burns when connecting or disconnecting.
- Core depressors in the hose ends are no longer necessary - speeding up the servicing of systems with hand valves.

16-C Straight Coupler (45° Flare) 1/4" female x 1/4" male.

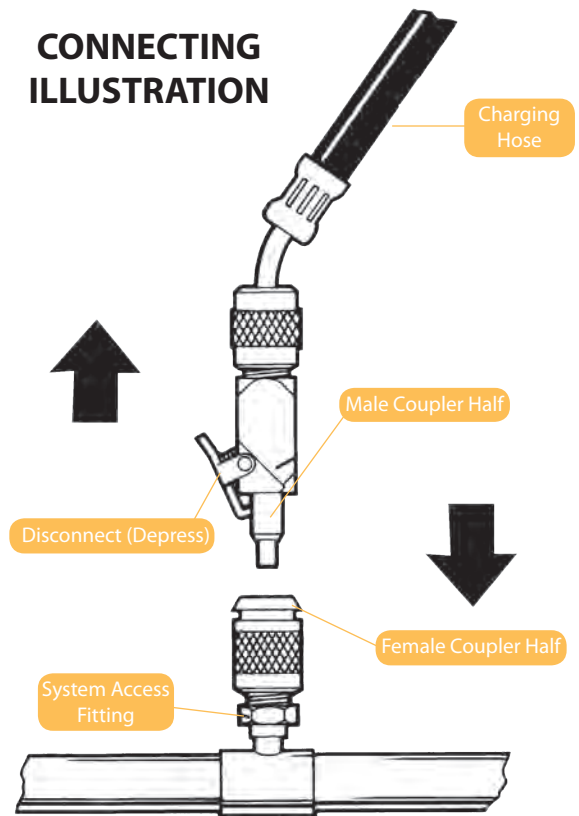
17-C 90° Elbow Coupler (45° Flare) 1/4" female x 1/4" male.

26-C Straight Coupler (45° Flare) 5/16" female x 5/16" male.

27-C 90° Elbow Coupler (45° Flare) 5/16" female x 5/16" male.



CONNECTING ILLUSTRATION



WARNING: Do not allow any refrigerant cylinder, connected for charging, to be exposed to system high side pressure cylinder - explosion could result!

REFRIGERANT CHARGING & RECOVERY

KWIK-VISE™

Refrigerant Recovery Tool

The Kwik-Vise™ pierces, seals and locks onto copper lines in one swift motion. It is self-adjusting, with no need to alter the tool for different sizes of tubing. It also features the patented tension system which automatically locks the pliers onto 1/4" to 1/2" (6 mm-12 mm) copper tubing.

To use, simply position the Kwik-Vise™ onto the tubing to be pierced. Close the pliers quickly and firmly. The pliers will automatically adjust and lock into a tightly sealed, secure position.

Features

- Replaceable hardened, stainless steel pierce and brass valve assembly (S16002045).
- Compatible with copper tubing 1/4" to 1/2" (6mm-12mm).
- Durable: made with high-carbon, heat treated steel jaws for a long service life.
- Works with all refrigerants CFC, HFC, HCFC and Zeotropic, Azeotropic.
- 90° elbow valve eliminates tangling and interference problems.



KWIK-CHARGE™

The Kwik-Charge accepts liquid refrigerant from the cylinder and discharges it into the low side of the system. This results in charging rates which are up to eight times faster than vapor charging. In addition, liquid charging is required when using R-410A and other blended refrigerants. The Kwik-Charge is simply attached to the low side of the charging manifold. The charging hose is connected from the Kwik-Charge outlet to the low side of refrigeration system. An internal metering element within the Kwik-Charge reduces the liquid flow to a level below the capacity of the compressor. Assuring a safe, fast charge without damaging the compressor. A built-in ball check valve automatically opens when drawing a vacuum to assure rapid, unrestricted evacuation. The Kwik-Charge can be used with all fluorinated hydrocarbon refrigerant systems.

Features

- Up to 8 times faster than vapor charging.
- No need to heat the refrigerant cylinder.
- Built-in check valve opens for drawing an unrestricted vacuum.
- No pressure drop in the cylinder.

535-C Kwik-Charge 1/4" female SAE flare inlet, 1/4" male SAE flare outlet.



CONNECTION TO MANIFOLDS
(connect all hoses as usual)

2-Valve Manifold: Connect the Kwik-Charge™ to the low side fitting with the arrow pointing downward.



Kwik-Charge™ can be connected to a refrigerant cylinder rather than a manifold.



4-Valve Manifold: Unscrew the Kwik-Charge™ end fitting & reverse it, then connect it to the refrigerant fitting as shown in the diagram (flow arrow on the body must point upwards).



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Stride Tools follows a policy of continual product improvement. For this reason, some materials and specifications could change without notice.